



Engineering
Building Partnerships

Fall Protection – It's More Than at the Edge

ASSP San Diego Chapter, March 2023

Thom Kramer, P.E., C.S.P., LJB Inc. ; +1 (937) 416-6187; TKramer@LJBinc.com

1



Presenter



Thomas Kramer, P.E. CSP

- Managing Principle – LJB Inc.
- Chair – ANSI Z359 Committee
- +1 (937) 416-6187
- TKramer@LJBinc.com

2



Learning Outcomes

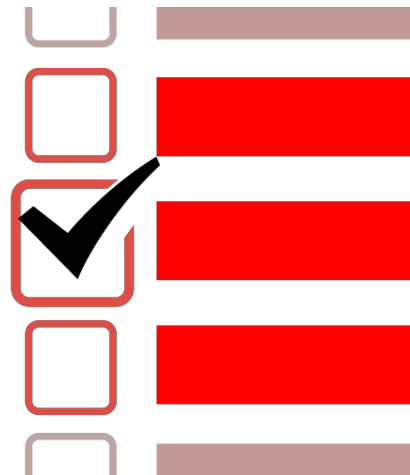
- Identify the different Z359 standards, and the focus and goals of each
- Discuss the key components of new ANSI standards and how they impact buying decisions
- State ways your organization can apply ANSI standards to decrease risk for workers at height

3



Agenda

- Standards overview
- New standards
- Recommended actions



4



Standards Overview

5



ANSI/ASSP Z359 Full Committee goal

- Write standards to decrease the number and severity of fall incidents



6

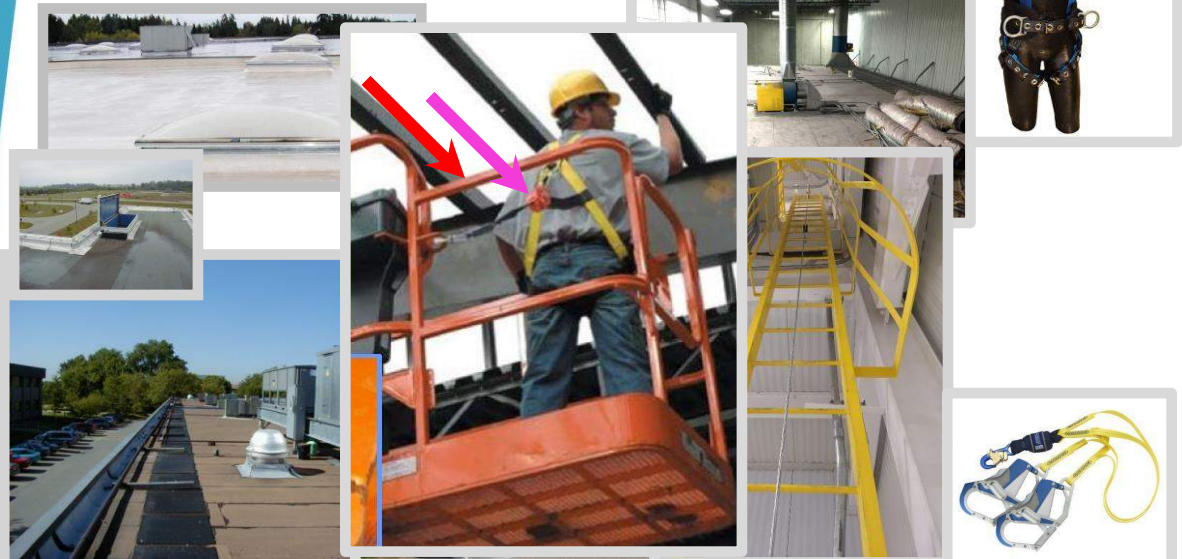
FATALITIES



9



If You See This....



9



History

1992-2006: ANSI Z359.1 – **systems** approach

2007: Managed **program**, definitions, other systems
• Defined future organization of horizontal and vertical standards

2009: **Design, components**

2011: Qualification and **testing**

2012-2017: **components** to replace existing Z359.1

11



ANSI Z359.1

12

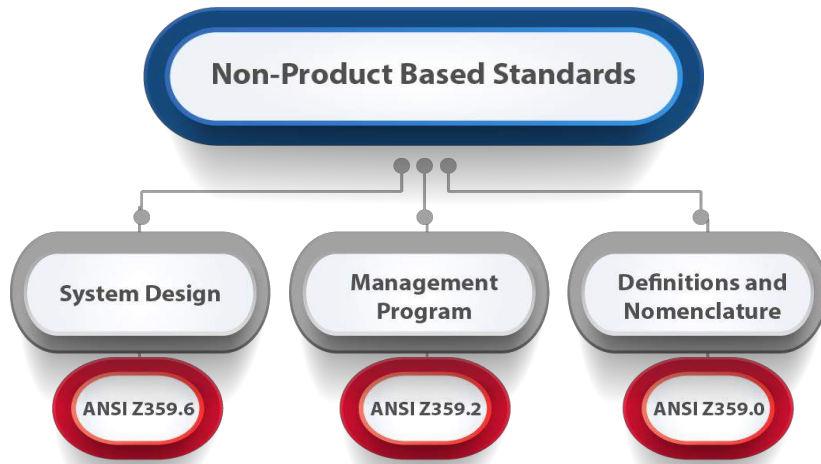


ANSI Z359.1

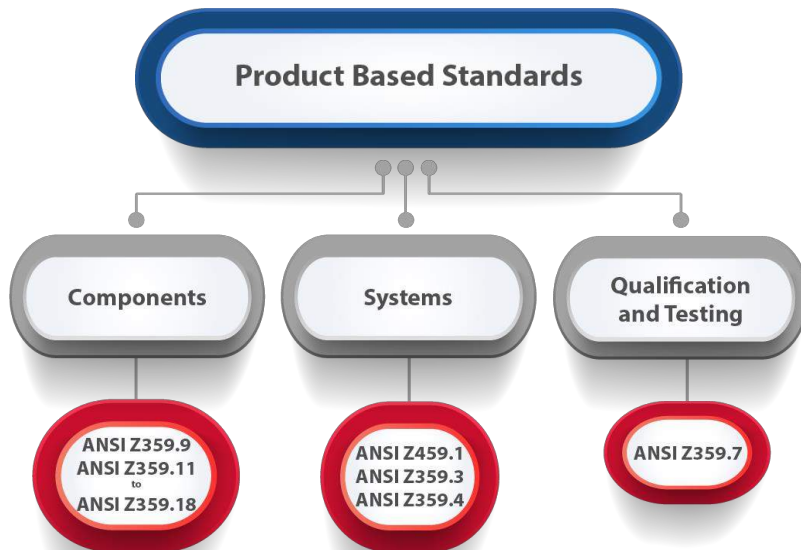
Product Based Standards

Non-Product Based Standards

13



14



15



ANSI Z359.2

FALL PROTECTION

Managed Fall Protection Program Assessment



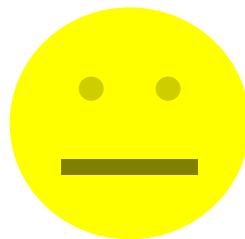
Managing the major risks presented by falls is a smart and ethical business investment—in addition to a legal requirement. Aligning your fall protection program with the program elements outlined in the **ANSI Z359.2-2017** standard below will assist your organization in creating and maintaining an effective program that reduces risk and enhances safety.

#	Fall Protection Program Element	Current Grade (A-F)	Priority (H/M/L)	Notes/Steps to Improve
1	Policy Statement: (Section 3.1) Does your organization have a managed fall protection policy statement?			
2	Employer Responsibilities: (Section 3.2) Does your organizational leadership dedicate resources for the fall protection program?			
3	Program Administrator: (Section 4.2) Has your organization identified a fall protection Program Administrator?			
4	Qualified Person: (Section 4.3) Does your organization have access to a fall protection Qualified Person?			
	Competent Person(s): (Section 4.4) <i>Use Competent Person Assessment</i>			(See Competent Person Assessment)

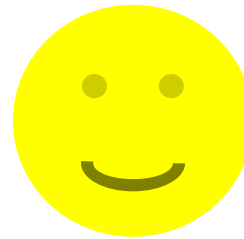
16



Z359.2 Gap Analysis



Current State



Desired/Required State



17



"Newer" Standards

- 2016
 - Z359.1: Fall protection code
 - Z359.16: Ladder climbing fall arrest systems
 - Z359.6: Design of Active Systems
- 2017
 - Z359.2: Managed fall protection program
 - Z359.3: Lanyards and positioning lanyards
 - Z359.18: Anchorage connectors



18



"Newer" Standards

- 2019
 - Z359.12: Connecting components
 - Z359.7: Qualification and verification testing
- 2020
 - Z359.1: Fall protection code



19



Future Standards

- Other Z359 standards projects:
 - Z359.17: Horizontal lifelines
 - Z359.19: Rigid rail systems
 - Z359 National Work at Height Task Force



20



Standards since 2020

21



Newest Standards

- 2020
 - Z359.1: Fall protection code
- 2021
 - Z359.11: Full body harnesses
 - Z359.14: Self-retracting devices
 - Z459.1: Rope access
 - Z359.9: Descenders
- 2022
 - Z359.4 and Z359.13 – reaffirmed

22



ANSI Z359.1 – Fall Protection Code

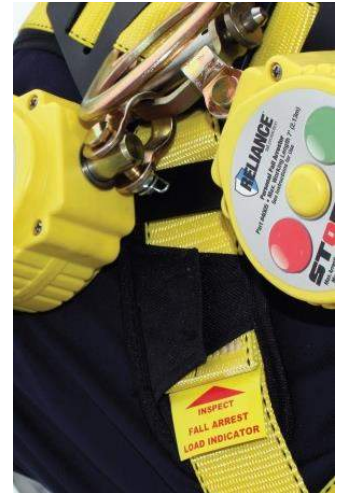
- Effective date: December 15, 2021
- Single column format
- Interrelationship and sections of other Z359 standards
- Scope of current Z359 standards
 - Purchase standards: <https://bit.ly/ASSP-Z359>

23



ANSI Z359.11 - Harnesses

- Effective date: May 1, 2022
- Modified head-first dynamic test procedure
- Alternative fall arrest indicator testing



26



ANSI Z359.11 - Harnesses

- New stretch-out requirements for frontal connections
- Allowance for harnesses with integrated energy absorbers
- Minor changes to labeling requirements



27



28



Demonstrate

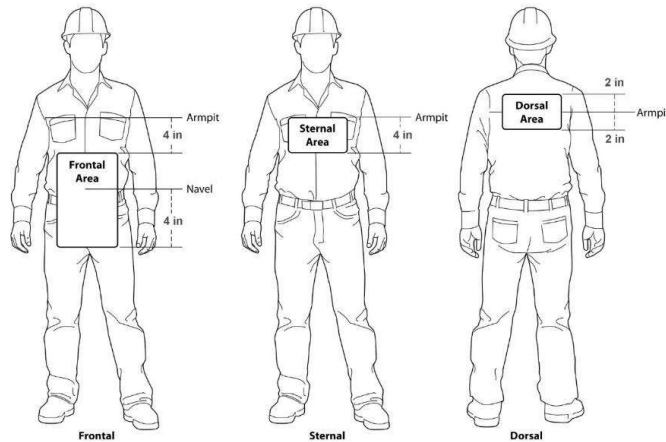
- Focus areas:
 1. Dorsal dee-ring location
 2. Chest or sternal strap location
 3. Sub-pelvic straps – location and how tight

BONUS: Use of suspension trauma straps
- How long can your workers safely suspend and will they react when it occurs?

29



DRing locations



30



ANSI Z359.14 Updates

- Effective date: August 1, 2023
(previously August 1, 2022)
- Types:
 - SRLs, SRL-Rs and SRL-Ps
- Classes:
 - Established classes applicable to all types
- Static Strength:
 - Increased by 20% and meets 2:1 expectations



31



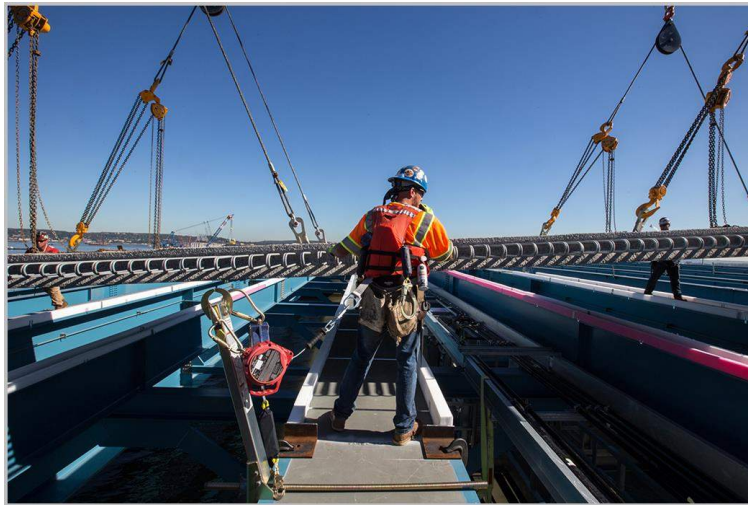
ANSI Z359.14 Updates

- Energy Capacity:
 - Increased for SRL-Ps to improve outcomes in common misuse
- End-User Guidance:
 - Appendix B provides actionable information to users of SRDs

32



33



34



35



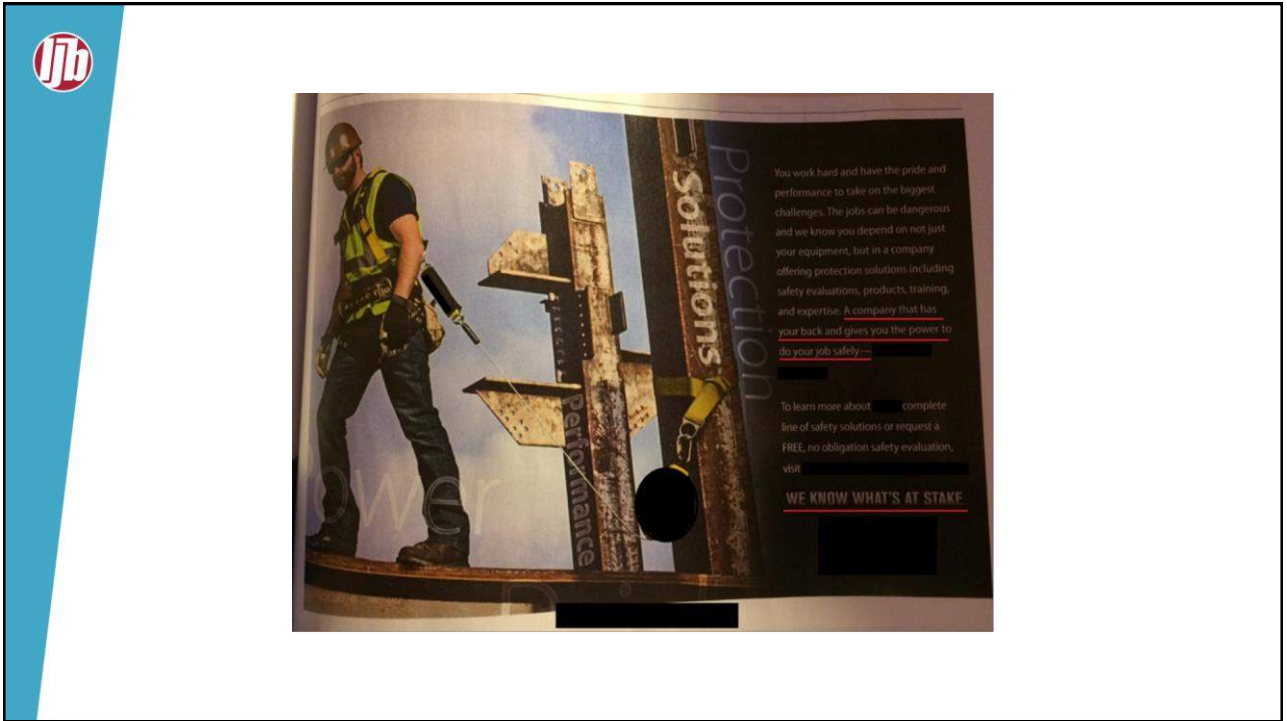
Edge Rated SRLs



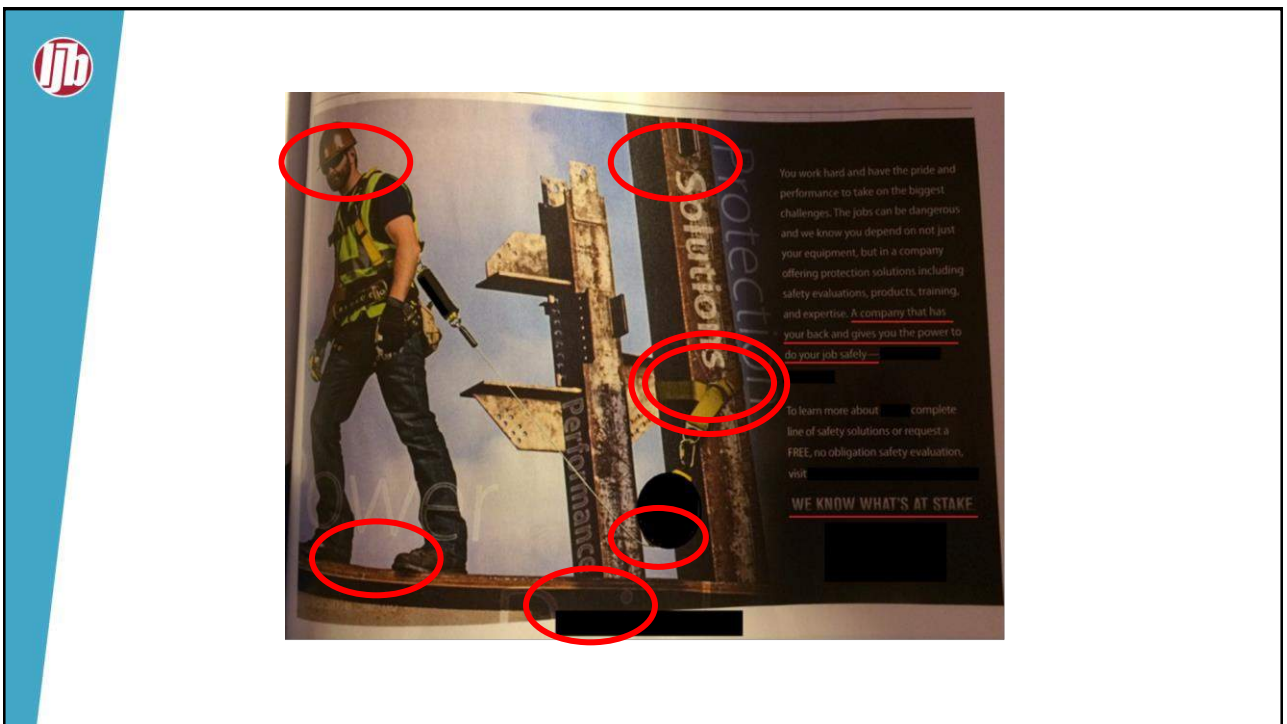
36



37



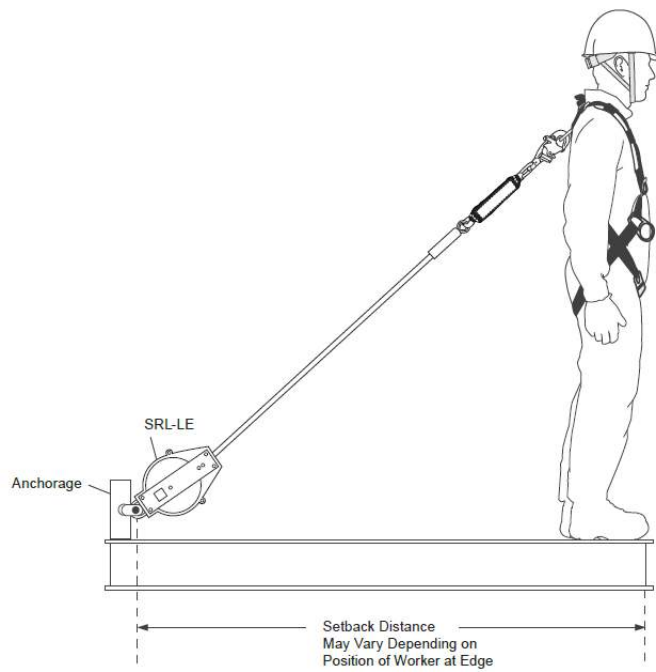
38



39



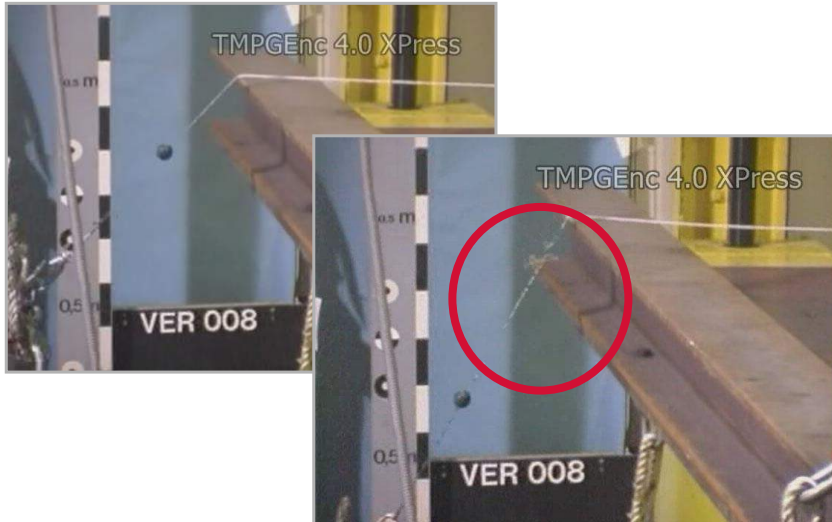
40



41



LEADING EDGE TESTING



42



43



Critical SRL-LE “Survivability” Input

- Site specific – controlled by user’s organization
 - Worker weight
 - Setback (greater = better) and offset (greater = more severe)
 - Edge – type and sharpness
- Equipment specific
 - Line constituent – wire rope or webbing
 - Energy absorber
 - SRL brake type
 - Part of line constituent that strikes the edge
 - Tolerances associated with product elements

44



45



ANSI Z359.14: Self-Retracting Devices

- Twin leg lanyard vs. SRL-P



46



Twin Leg Lanyard vs. SRL-P

Compare and contrast

- Resiliency to misuse/overload
- Criteria in ANSI
 - Personal EA lanyards
 - SRDs
- Edge confusion
- OSHA strength requirements



47



Twin Leg Lanyard vs. SRL-P

SRL-P sold as a “safer” alternative

- Tensile strength
- Wishbone test
- Dual attachment test
- Side dee-ring test
- Cost: \$100-200 vs. \$300-600



48



ANSI Z459.1 – Rope Access

- Effective date: August 15, 2022
- Baseline criteria for employers to use in establishing and evaluating rope access systems for work at height



49



ANSI Z459.1 – Rope Access

- Resources

- Podcast

- » <https://bit.ly/ASSP-ANSIZ459>

- » Also available on Apple & Spotify

- Blog posts

- » <https://bit.ly/Z459RopeAccess>

- » See entries from August 17; September 2, September 3

50



ANSI Z459.1 – Rope Access

- Requirements consistent with OSHA / ANSI Z359

- Two-rope system for rope access

- Full body harness

- Limiting falls on sternal attachments

- Using auto-locking connectors with 3,600-pound gates

52



ANSI Z359.9 - Descenders

- Effective date: September 15, 2022
- 5 “types” outlined
 - Type 1 to Type 6 (Type 2 not used)
- Decision tree (Figure 2)
 - Automatic control?
 - Hands free locking?
 - Panic locking function?
 - Mechanically variable function?

54

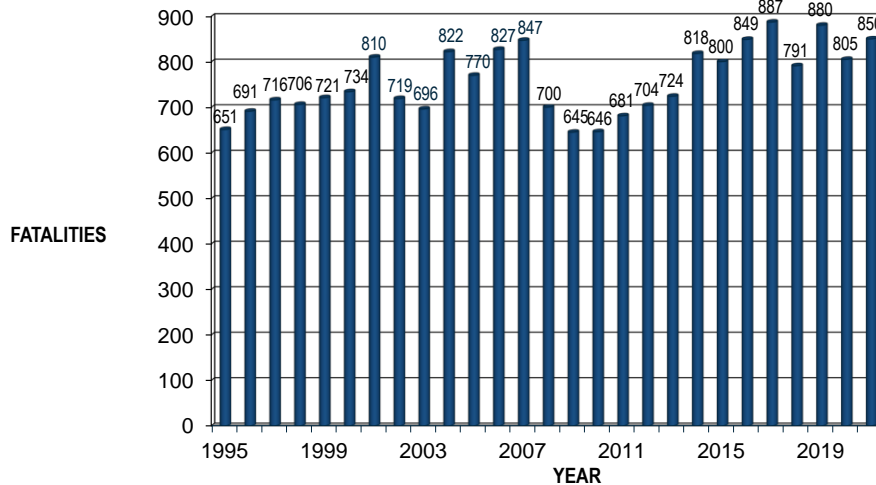


Recommended Actions

56



Total Fall Fatalities

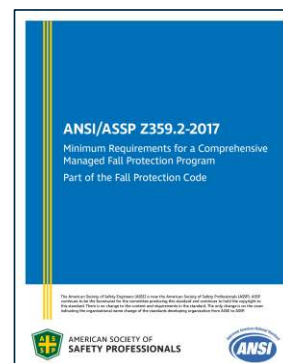


57



Recommended Actions – #1

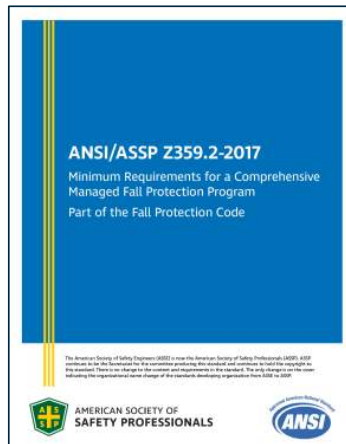
- Evaluate your organization's use of the standards
 - ANSI Z59.1 (available free)
 - ANSI Z359.2 (program)



58



Recommended Actions – #2



59



Recommended Actions – #3

- Join the committee
 - Especially users
 - Next meeting: April 25-27, 2023
 - Lauren Bauerschmidt LBauerschmidt@ASSP.org
 - Jennie Dalesandro JDalesandro@ASSP.org



60



Recommended Actions – #4

- Evaluate your equipment inventory and systems



61



Closing Exercise: Imagine!

Imagine every year on May 22nd at precisely 10:15 am, all your workers simultaneously “tested” their fall protection systems.

What would happen? Are you good, or just lucky?



62



Questions?



Thomas Kramer, P.E. CSP

- Managing Principle – LJB Inc.
- Chair – ANSI Z359 Committee
- +1 (937) 416-6187
- TKramer@LJBinc.com

63



Engineering
Building Partnerships

Fall Protection – It's More Than at the Edge

ASSP San Diego Chapter, March 2023

Thom Kramer, P.E., C.S.P., LJB Inc. ; +1 (937) 416-6187; TKramer@LJBinc.com

64