

Risk: The Human Factor

Reducing Error & Influencing Behavior



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Agenda

- Review Risk Assessment Procedures
- Understanding human factors
- List error precursors
- Reduce error through human performance tools

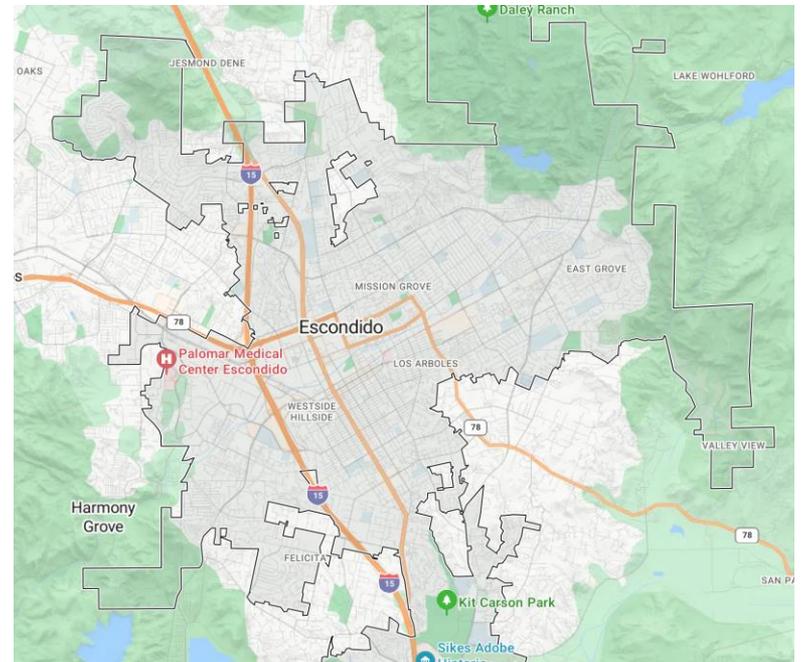


Agenda

- Lecture & Group Questions (example)

Where is this years PDC?

- Oceanside
- Escondido



Agenda

- Role Playing (example)

A series of connected vehicles that run along a railway track

- Train
- Airplane



0



"Those who don't know history are doomed to repeat it."

- *Edmund Burke, English Philosopher*



By learning from past mistakes - we can learn to recognize potential hazards and prepare ourselves to provide protection against those hazards in the future.

Crash of PSA 182

- PSA 182 crash in North Park in 1978
- Mid-air collision resulting from pilot error.
 - Failure to keep visual distance from Cessna aircraft as instructed by ATC.
 - May have resulted from distraction in cockpit.
 - Death of 142 people.
 - Many were PSA employees.



Risk Assessment Procedure

What variables are used in the definition of risk?

- a. Likelihood
- b. Consequences
- c. Both Likelihood & Consequences



Risk Assessment Procedure

ANSI B11.0 Uses 4X4 Matrix

Likelihood of Occurrence of Harm	Consequences of Harm			
	Catastrophic	Serious	Moderate	Minor
Very Likely	High	High	High	Medium
Likely	High	High	Medium	Low
Unlikely	Medium	Medium	Low	Negligible
Remote	Low	Low	Negligible	Negligible

NFPA 70E Uses 2X2 Matrix

Likelihood of Occurrence of Harm	Severity of Harm	
	Energy ≤ 1.2 cal/cm ²	Energy > 1.2 cal/cm ²
No	Low	Medium
Yes	Medium	High

ANSI Z10 Uses 4X5 Matrix

		Severity of Injury or Illness			
		Catastrophic (CAT) Death or permanent total disability (Unable to return to work)	Critical (C) Disability in excess of 3 months Hospitalization of at least 3 people per event	Marginal (M) Minor injury, lost workday incident	Negligible (N) First aid or minor medical treatment
Likelihood/Probability of Occurrence or Exposure	Frequent (F)	5 High 20 Operation not permissible	3 High 15 Operation not permissible	2 Serious 10 High Priority Remedial Action	1 Medium 5 Take Remedial action at appropriate time
	Probable (P)	4 High 16 Operation not permissible	High 12 Operation not permissible	Serious 8 High Priority Remedial Action	Medium 4 Take Remedial action at appropriate time
	Occasional (O)	3 High 12 Operation not permissible	Serious 9 High Priority Remedial Action	Medium 6 Take Remedial action at appropriate time	Low 3 Risk Acceptable, Remedial action discretionary
	Remote (R)	2 Serious 8 High Priority Remedial Action	Medium 6 Take Remedial action at appropriate time	Medium 4 Take Remedial action at appropriate time	Low 2 Risk Acceptable, Remedial action discretionary
	Improbable (I)	1 Medium 4 Take Remedial action at appropriate time	Low 3 Risk Acceptable, Remedial action discretionary	Low 2 Risk Acceptable, Remedial action discretionary	Low 1 Risk Acceptable, Remedial action discretionary

There is an infinite number of Risk Assessment Procedures but all address Likelihood & Consequences

Risk Assessment Procedure

- **Likelihood (Probability):** Looks proximity to task, frequency of task, etc.
- **Consequences (Severity):** Looks at injury severity potential (first aid, disabling injury, fatality).
 - Related to energy level.
- **Acceptable Risk:**
 - Level of human and property loss that can be tolerated by an organization (**Risk Appetite**).
 - Note there no zero risk unless a hazard is eliminated.
 - Risk can be mitigated through control measures.

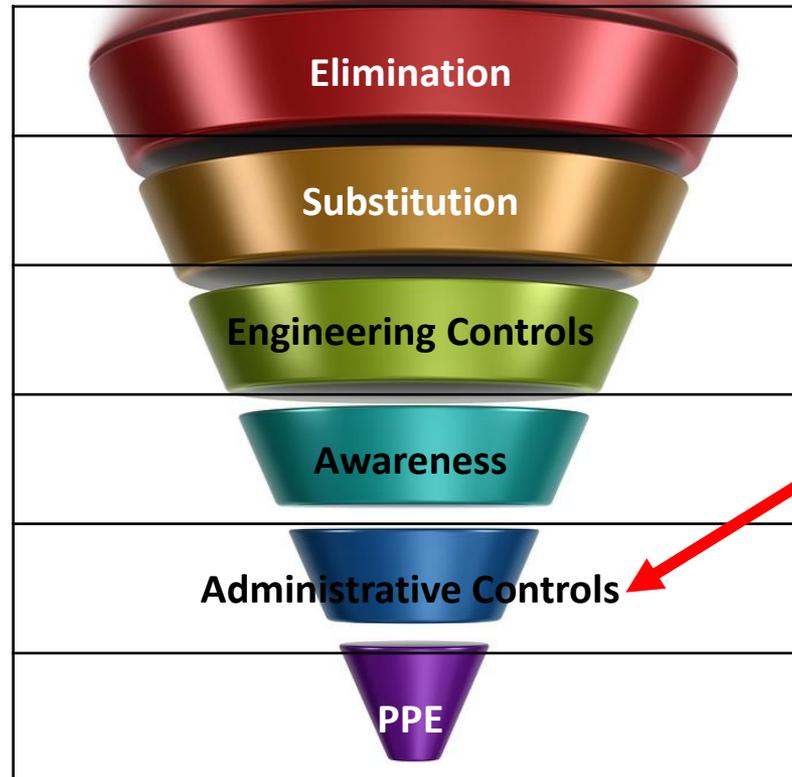
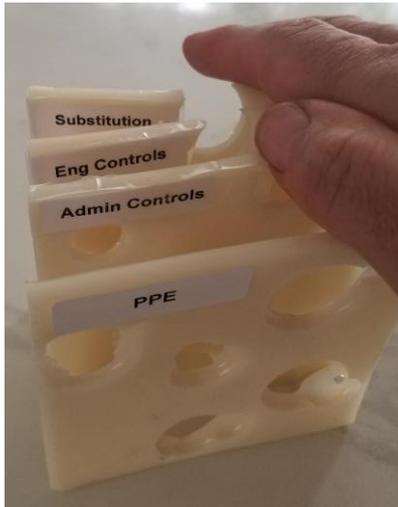
Risk Assessment Procedure

Acceptable Risk is determined by:

- a. Cal/OSHA
- b. The Employer



Risk Treatment considers Hierarchy of controls



Risk Assessment Procedure

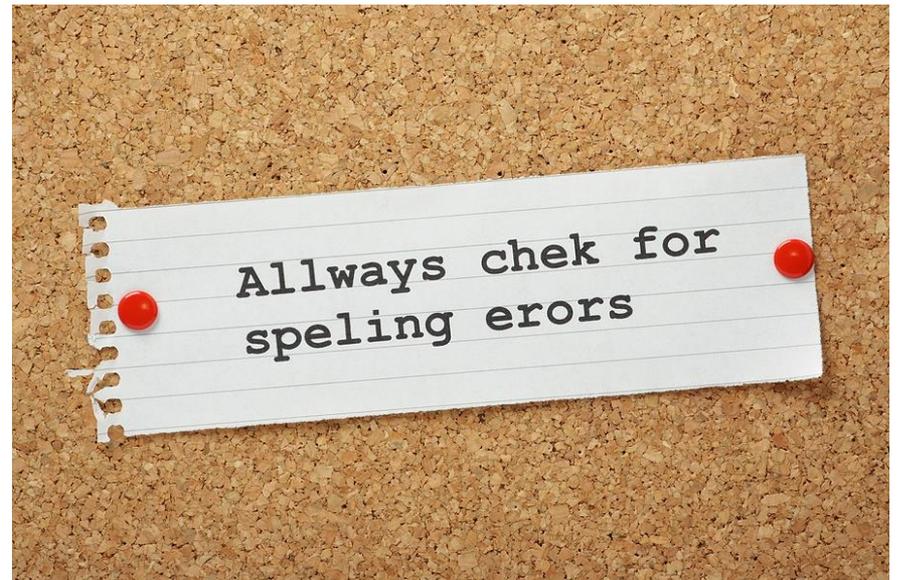
Addressing human error is good risk assessment practice and is mentioned in several safety guidance standards:

- a. Yes
- b. No



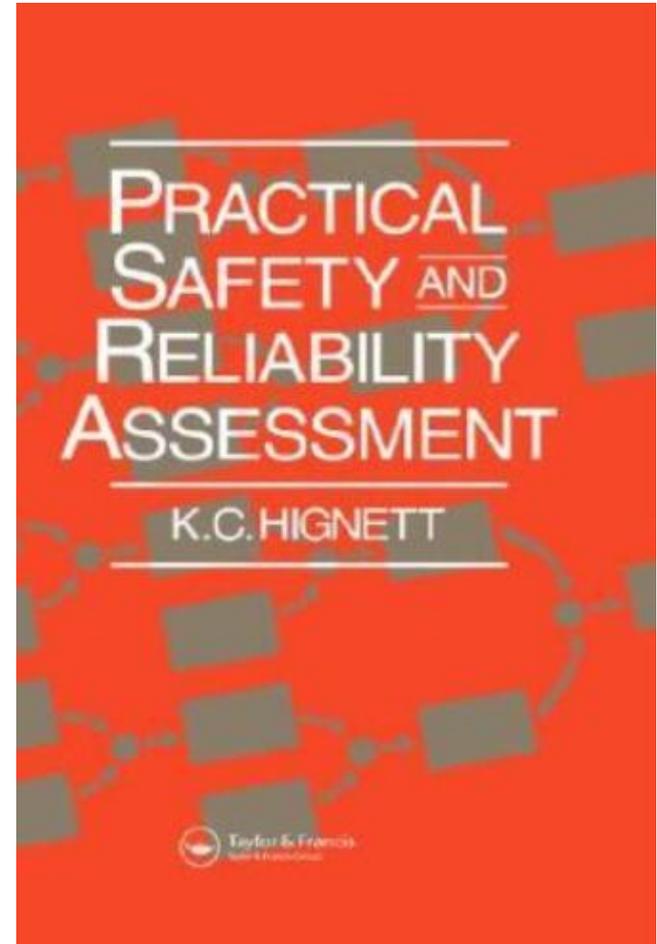
Risk Assessment Procedure

- The risk assessment procedure shall address the potential for *human error* and its negative consequences on people, processes and the work environment.



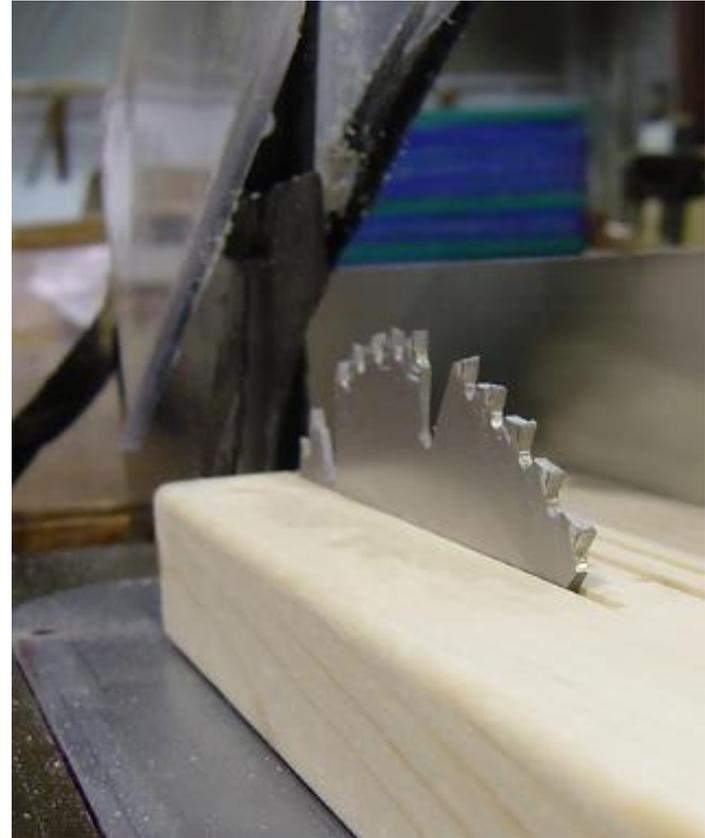
Risk Assessment Procedure

- Human error assessment and reduction technique (HEART) as published *A Guide To Practical Human Reliability Assessment*
 - Application to ergonomics



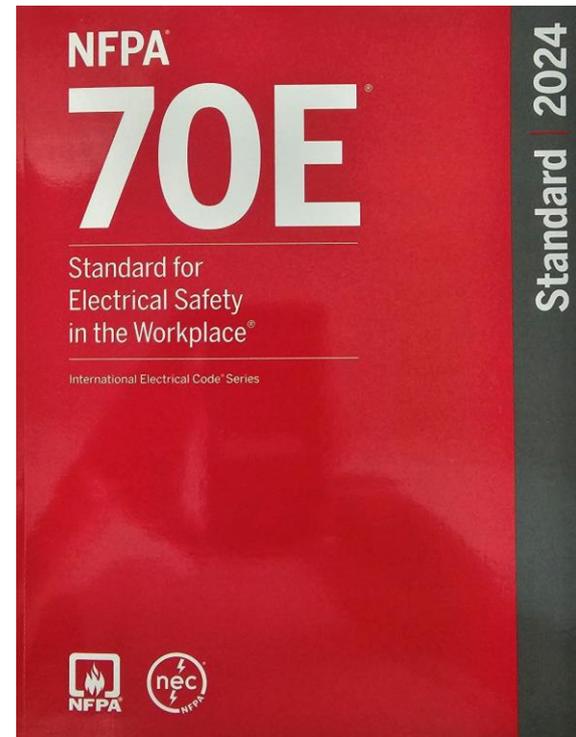
Risk Assessment Procedure

- ANSI B11 for machine guarding mentions addressing error as part of risk assessment process.



Risk Assessment Procedure

- NFPA 70E risk assessment process requires addressing human error



*"If you say that **to error is human**, you mean that it is natural for human beings to make mistakes."*

** COBUILD Advanced English Dictionary*

Human Factors

- People are not perfect.
- Human error is predictable, manageable, and can be prevented.
- Organizational factors greatly influence individual behaviors.
- Positive reinforcement helps people achieve higher levels of performance.
- An understanding of why past errors happened can help us prevent future ones.

**Human Performance & Workplace Electrical Safety
(NFPA 70E (2024 Edition), Annex Q)**

Error Precursors

Unfavorable conditions that increase the probability of error

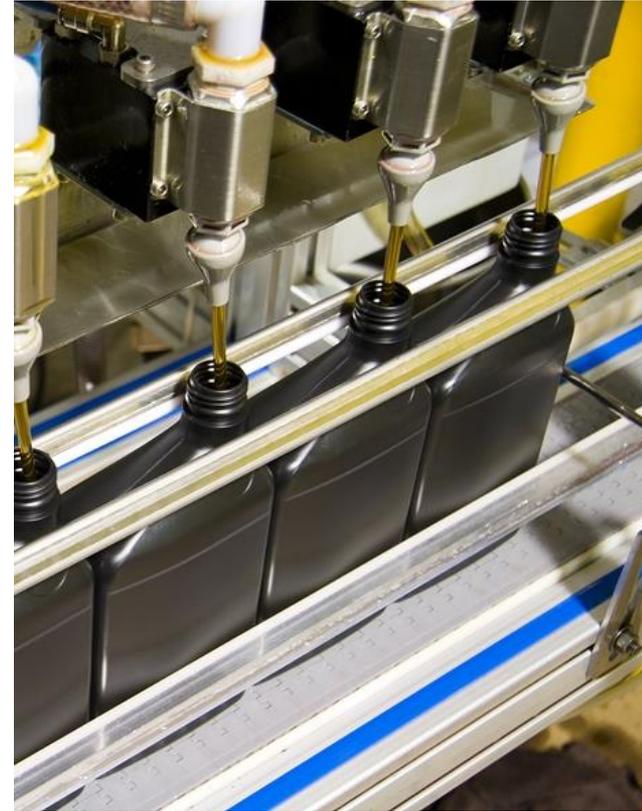
Human Performance Tools

Reduce the likelihood of error when applied to error precursors

Supervisor says “Product has to get out quickly to meet customer demand”

a. Error Precursor?

b. Human Performance Tool?



ERROR PRECURSORS

*Unfavorable Conditions which
increase the likelihood of error*

- **Task Demands**

Exceed individual capabilities or challenge the limitations of the individual.

Examples:

Time Pressure

High Workload

Repetitive Actions

Interpretation requirements

Error Precursors

Task Demands

Information incomplete = worker needs to interpret information given

 WARNING			
Arc Flash Hazard Appropriate PPE Required			
Arc Flash Boundary	<u>9 inches</u>	Incident Energy (cal/cm ²)	<u>0.29</u>
Arc Flash PPE Category	<u>0</u>	Corresponding Work Distance	<u>36 inches</u>
Minimum Arc Rating of Clothing	_____	Nominal System Voltage	_____
FLASH PPE			
<input type="checkbox"/> Arc-rated balaclava	<input type="checkbox"/> Arc-rated shirt	<input type="checkbox"/> Face shield	<input type="checkbox"/>
<input type="checkbox"/> Arc-rated hard hat liner	<input type="checkbox"/> Arc-rated pants	<input type="checkbox"/> Hearing protection	<input type="checkbox"/>
<input type="checkbox"/> Arc-rated gloves	<input type="checkbox"/> Arc-rated coverall	<input type="checkbox"/> Safety glasses	<input type="checkbox"/>
<input type="checkbox"/> Long-sleeve shirt	<input type="checkbox"/> Flash suit	<input type="checkbox"/> Safety goggles	<input type="checkbox"/>
<input type="checkbox"/> Long pants	<input type="checkbox"/> Flash hood	<input type="checkbox"/> Leather gloves	<input type="checkbox"/>
	<input type="checkbox"/> Hard hat	<input type="checkbox"/> Leather footwear	<input type="checkbox"/>

- **Work Environment**

Influences of the workplace conditions affect individual performance.

Examples:

Distractions/interruptions

Obscure electrical configurations

Personality conflicts

Error Precursors



Work Environment

Distractions or
interruptions

- **Individual Capabilities**

Individual characteristics do not match the demands of the specific task.

Examples:

Unfamiliar with task

New task/not used before

Lack of knowledge

Error Precursors

Individual Capabilities

A worker is operating a new control panel. It has a lot more buttons and controls than previous



- **Human Nature**

Limitations common to all persons incline an individual to error under unfavorable conditions.

Examples:

Stress

Habits

Assumptions

Complacency

Error Precursors



Human Nature

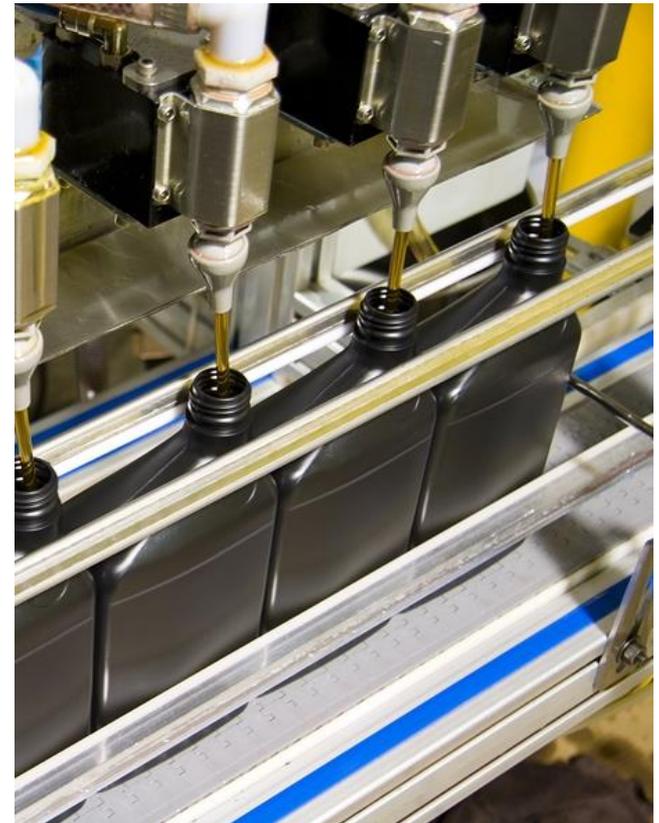
A worker has gone through classroom fall protection training, therefore he knows how to do the task safely

Let's Role Play!

Error Precursors

“Get product out NOW! We have to meet the production quota!”

- a. Task Demand
- b. Human Nature



1



Error Precursors

"I have closed this disconnect 100 times and I have never been hurt."

- a. Human nature?
- b. Individual capabilities?

2



Error Precursors

“This energy control procedure is complicated!”

- a. Task Demand?
- b. Individual capabilities?

3



BCP Identifier: W156-PUMP-001 Maintenance

Description: W156-PUMP-001 Maintenance

Location: W156

Class Identifier: W156-PUMP-001

Class ID: To be added

BCP - W156-PUMP-001 Maintenance

2. Preparation & Standards for Energy Control

A. Prepare for Shutdown:
Authorized Employees will inform all affected employees that they will be performing a lockout procedure. Obtain locks, keys and the following hardware (post quantity):

(1)	Locks and Tags	4	1 per employee
(2)	Clones Lockout Strip	x	7 of group lockout
(3)	Clones Breaker Lock	x	2
(4)	Clones Valve Lockout, 10.5" Diameter	x	2
(5)		x	



Lock and Tag



Clones Lockout Strip



Clones Breaker Lock



Clones Valve Lockout, 10.5" Diameter



Clones Valve Lockout, 10.5" Diameter

B. Shut Down equipment:
Shut down the equipment by its normal user stop method. This equipment can be shut down by the following methods:

- Close the chlorine chlorine by remote. Remote equipment that chlorine chlorine chlorine must be shut off via the remote to remove residual chlorine.
- Turn off the electrical disconnect for the Chlorine Pump, W156-PUMP-70-SP-RT-330-FLA-96.
- Turn off the electrical disconnect for the Chlorine Booster, CHLORINE BOOSTER-PUMP-2-SP-PVNR.
- Turn off the electrical disconnect for the SPD, SPD.
- Turn off control transformer for Chlorine, Fluoride and Air Pre. Air Pre.
- Close the water valve on the chlorine gas.
- Close the water valve on the chlorine gas.
-
-
-
-
-
-
-
-



Chlorine Chloride



Water Pump Disconnect



Chlorine Booster Disconnect



SPD Disconnect



Panel for Fluoride and Air Pre



Water Valve



Water Valve

4. Isolate Energy:
Isolate all energy sources within them to their OVP position. The following are the locations of all the energy sources:

Energy Type	Energy Device Type	Location	Quantity	Hardware	
(1)	Chemical	Chloride	W156 156 Building	1	Personal Stop Sign
(2)	Electrical	Electrical Disconnect	W156 156 Building	1	Locks and Tags
(3)	Electrical	Electrical Disconnect	W156 156 Building	1	Locks and Tags
(4)	Electrical	Electrical Disconnect	W156 156 Building	1	Locks and Tags
(5)	Electrical	Electrical Panel	W156 156 Building	2	Clones Breaker Lock
(6)	Hydraulic	Water Valve	Remote W156 Building	1	Clones Valve Lockout, 10.5" Diameter
(7)	Hydraulic	Water Valve	Remote W156 Building	1	Clones Valve Lockout, 10.5" Diameter
(8)					
(9)					
(10)					



Chlorine Chloride



Water Pump Disconnect



Chlorine Booster Disconnect



SPD Disconnect



Panel for Fluoride and Air Pre



Water Valve



Water Valve

5. Control Residual Energy:
Control all residual energy by the following methods:

This equipment has:

Energy Type	Stored Energy	Means of Dissipating Stored Energy
(1)	Chemical	Stored Energy
(2)		Stored Energy Location
(3)		W156 Chlorine Lines
(4)		SPD-Designated Area Sign, become used to shut to remove all chlorine
(5)		
(6)		
(7)		



Remote



Remote



Remote



Remote

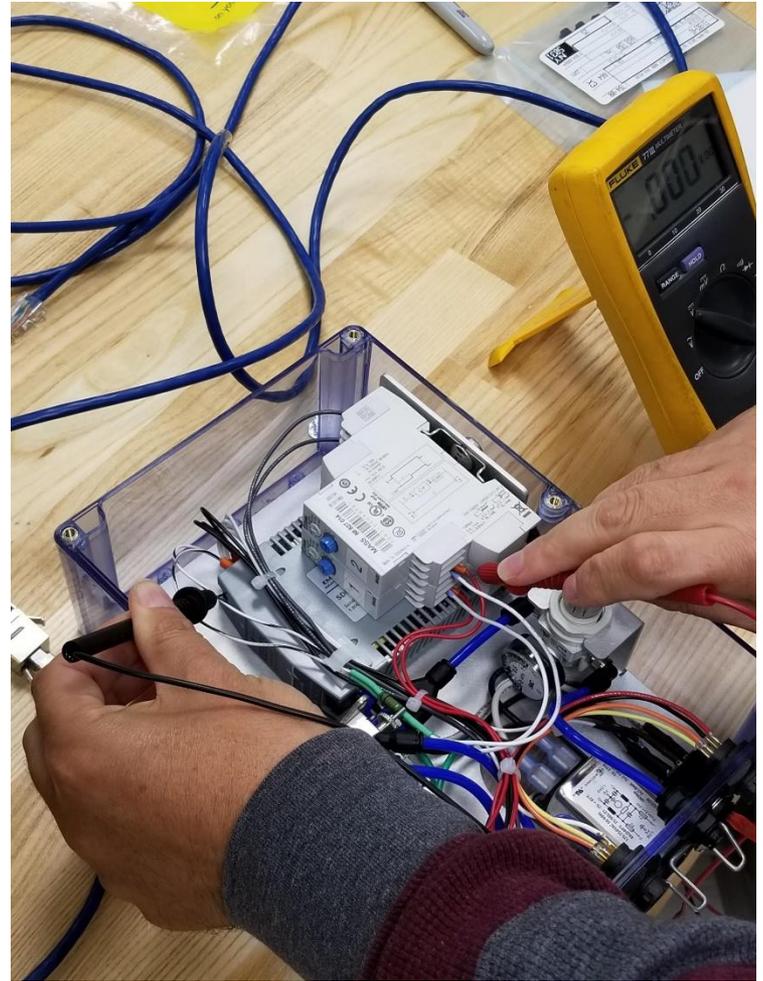


Remote

Error Precursors

What are you doing?

- a. Individual capabilities?
- b. Work environment?



4



HUMAN PERFORMANCE TOOLS

Reduce the likelihood of error

Systems in place to mitigate worker potential to make a mistake.

- a. Error Precursor?
- b. Human Performance Tool?



Human Performance Tools

- **Pre-Job Briefing**
Identify Hazards.
Assess Risk.
Implement Controls.

INSERT COMPANY NAME & LOGO:		PAGE 1 OF 2	
PROJECT NAME & NUMBER:		TIME:	
JOB BRIEFING / ROUTINE JOB HAZARD ANALYSIS (JHA) FORM			
<i>Complete with work crew at job-briefing before beginning work; Have all affected personnel sign-off in Block 9 of this form.</i>			
(1) JOB INFORMATION			
Date:	Job Number:	Job Name:	
Physical Address:	Longitude:	Latitude:	Supervisor/Crew Lead:
(2) EMERGENCY PROCEDURES (LIST TELEPHONE NUMBERS AND ATTACH DIRECTIONS TO THE SITE.)			
Are 911 systems functional with cell phone use? <input type="checkbox"/> Yes <input type="checkbox"/> No			
Fall Protection Rescue Procedures to be used:	<input type="checkbox"/> Fire Department	<input type="checkbox"/> In-House Crew (Crew must be properly trained in rescue)	<input type="checkbox"/> Other: Please describe.
Ambulance:	Fire:	Police:	
Local Hospital:	Telephone Co:	Utility (Water/Electric/Gas) Co:	
Evacuation Point:	Host Construction Coordinator & Cell Phone:	Host Safety Coordinator & Cell Phone:	
(3) JOB / TASKS FOR TODAY (Note: Any rigging with a payload weight of 10T - 50T = Medium Lift; or ≥ 50T = Heavy Lift; or a Critical Lift requires the submittal of an Engineer approved lift plan as required per contract requirements.)			
Circle Type of work being performed: <input type="checkbox"/> INCIDENTAL LIFT (<10T), <input type="checkbox"/> MEDIUM LIFT (10T - 50T), <input type="checkbox"/> HEAVY LIFT (>50T), <input type="checkbox"/> CRITICAL LIFT (SEE LIFT CLASSIFICATION FLOOR DATA)			
<input type="checkbox"/> Working at Height > 6 feet	<input type="checkbox"/> Electrical	<input type="checkbox"/> General Construction	<input type="checkbox"/> Civil/Concrete/Masonry
<input type="checkbox"/> Plumbing <input type="checkbox"/> Painting <input type="checkbox"/> HVAC/Mech.	<input type="checkbox"/> Welding	<input type="checkbox"/> Heavy Equipment	<input type="checkbox"/> Decommissioning <input type="checkbox"/> Other:
(4) JOBSITE EXPOSURES, NOTE: ELECTROMAGNETIC INTERFERENCE (EMI), RADIO FREQUENCY (RF)			
Hazard Identification: Items checked below relate to existing conditions or may be a result of site operations			
Physical Hazards		Health Hazards	
<input type="checkbox"/> Confined Space <input type="checkbox"/> Permit Required	<input type="checkbox"/> Struck by/Contact With	<input type="checkbox"/> Chemical Exposure	<input type="checkbox"/> Silica Exposure (Concrete/Stone Cutting)
<input type="checkbox"/> Electrical	<input type="checkbox"/> Overhead Work	<input type="checkbox"/> Cold Stress	<input type="checkbox"/> Biological Hazards: Animals, Avian, Insects, Microbiological, etc.
<input type="checkbox"/> Elevation / Site Terrain	<input type="checkbox"/> Slips, Trips, or Falls	<input type="checkbox"/> EM/RF/Radiological/Laser	<input type="checkbox"/> Heat Stress
<input type="checkbox"/> Falls from Elevations	<input type="checkbox"/> Underground Utilities	<input type="checkbox"/> High Noise (>85 dBA)	<input type="checkbox"/> Asbestos, Lead
<input type="checkbox"/> Fire Hazards	<input type="checkbox"/> Vehicle Traffic	<input type="checkbox"/> Lifting Hazards	<input type="checkbox"/> Other:
<input type="checkbox"/> Heavy Equipment	<input type="checkbox"/> Other:		
(5) HAZARD CONTROL MEASURES			
PPE and Monitoring Equipment	Inspections (Complete All Prior to Use)	Safety Systems / Training	
<input type="checkbox"/> Fall Protection	<input type="checkbox"/> Tools/Equipment	<input type="checkbox"/> Barricades, Pedestrian Shelters, Banner of Notices, PPE, and Warning Signs)	
<input type="checkbox"/> Gloves	<input type="checkbox"/> Rigging	<input type="checkbox"/> Excavation & Trenching Plan/Log	
<input type="checkbox"/> Hard Hat <input type="checkbox"/> Safety Shoes/Boots	<input type="checkbox"/> Housekeeping	<input type="checkbox"/> Lock-Out / Tag-Out (De-energize, Guard, Identify, Tag or Tag & Lock)	
<input type="checkbox"/> Hearing	<input type="checkbox"/> Tag Lines	<input type="checkbox"/> Job Briefing Meeting	
<input type="checkbox"/> RF / Radiological Monitors	<input type="checkbox"/> Ground Fault Protection	<input type="checkbox"/> Pre-Approved Plans (Critical Lifts, Roped-Access, Suspended Personnel Lift)	
<input type="checkbox"/> Hazmat Suits; Level: D, C, B, A	<input type="checkbox"/> Gin Poles	<input type="checkbox"/> Color Coded Inspection Schemes for Rigging, Equip., Electrical Cords & Tools; Annotate Colors, Items, & Frequency.	
<input type="checkbox"/> Safety Glasses, Goggles, Face Shield	<input type="checkbox"/> Hoists	<input type="checkbox"/> Federal or Texas Manual on Uniform Traffic Control	
<input type="checkbox"/> Safety Vest: Class 1, 2, 3	<input type="checkbox"/> Other:	<input type="checkbox"/> Permit Systems:	
<input type="checkbox"/> Air Monitoring:		Confined Spaces: Is a Permit Required? <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> Obtained <input type="checkbox"/>	
<input type="checkbox"/> Oxygen Deficiency (< than 19.5%)		Electrical Work: Is a Permit, Outage, or Clearance Required? <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> Obtained <input type="checkbox"/>	
<input type="checkbox"/> Oxygen Enrichment (> than 23.5%)		Fire, Smoke, Heat Alarms Deactivation: Are Permits Required? <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> Obtained <input type="checkbox"/>	
<input type="checkbox"/> Flammable Gases/Vapors (> than 10% of LEL)		Welding/Hot Burning: Is a Permit Required? <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> Obtained <input type="checkbox"/>	
<input type="checkbox"/> Airborne Combustible Dust (> than LFL)		Pressure/Chemical Pipe Opening: Is a Permit Required? <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> Obtained <input type="checkbox"/>	
<input type="checkbox"/> Toxic Gases or Vapors (> than PEL)		Egress Evacuation Routes Altered: Is a Permit Required? <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> Obtained <input type="checkbox"/>	
<input type="checkbox"/> Laser Safety:		Area Fire Alarm Disable, <input type="checkbox"/> Area Sprinkler Disable	
<input type="checkbox"/> X-Ray Monitoring:		<input type="checkbox"/> No Alarm, Smoke, Heat Detector and Sprinkler; Fire Watch Required	
<input type="checkbox"/> Respirator: <input type="checkbox"/> APR <input type="checkbox"/> Supplied Air:		<input type="checkbox"/> Smoke to Heat Detect, <input type="checkbox"/> Smoke or Heat Disable	
<input type="checkbox"/> Half-Face <input type="checkbox"/> Full-Face			
Note Any Other Hazards or Safety Controls Here:			

REV: 2, 02/02/10

- **Job Site Review**
 - Risk analysis.
 - Barriers.
 - Delays.

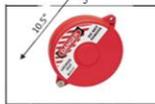


- **Post Job Review**
 - Feedback.
 - Lessons learned.
 - Incorporation of human performance tools.



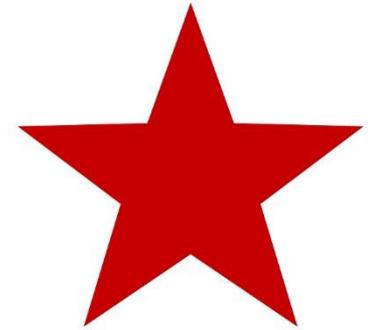
Human Performance Tools

- Procedure use & adherence
 - Step by step procedure read.
 - Such as:
 - Production SOP.
 - Energy control procedure.

1. ECP Identifier				
Description	Sludge Pump Maintenance			
Location	CWTP Building, Basin-1, West			
Other Identifier	CWTP-BASIN1-PSIP-001			
Signature	To be added			
2. Preparation & Procedures for Energy Control		<i>ECP - Sludge Pump Maintenance</i>		
a. Prepare for Shutdown				
Authorized Employee will inform all affected employees that they will be performing a lockout procedure. Obtain locks, keys and the following hardware (and quantity):				
(1) Locks and Tags	x	5 (per employee)		
(2) Group Lockout Hasp	x	5 if group lockout		
(3) Gate Valve Lockout, 10.5" Diameter	x	4		
(4)	x			
(5)	x			
				
Locks and Tags	Group Lockout Hasp	Gate Valve Lockout, 10.5" Diameter		
b. Shutdown equipment				
Shut down this equipment by its normal start stop method. This equipment can be shut down by the following methods:				
(1) Turn off the West Sludge Pumps at P8000C				
(2) Close the influent valves (2 total)				
(3) Close the effluent valve (2 total)				
(4)				
(5)				
				
On/off switch for pumps	Influent valves	Effluent valves		
c. Isolate Energy				
Isolate all energy sources and turn them to their OFF position. The following are the locations of all the energy sources:				
Energy Type	Energy Device Type	Location	Quantity	Hardware
(1) Electrical	Electrical switch	Electrical room for sludge pumps	1	Locks and Tags
(2) Hydraulic	Gate valves	Within sump area	2	Gate Valve Lockout, 10.5" Diameter
(3) Hydraulic	Gate valves	Within sump area	2	Gate Valve Lockout, 10.5" Diameter
(4)				
(5)				
				
On/off switch for pumps	Influent valves	Effluent valves		
d. Apply Locks/Tags Hardware				

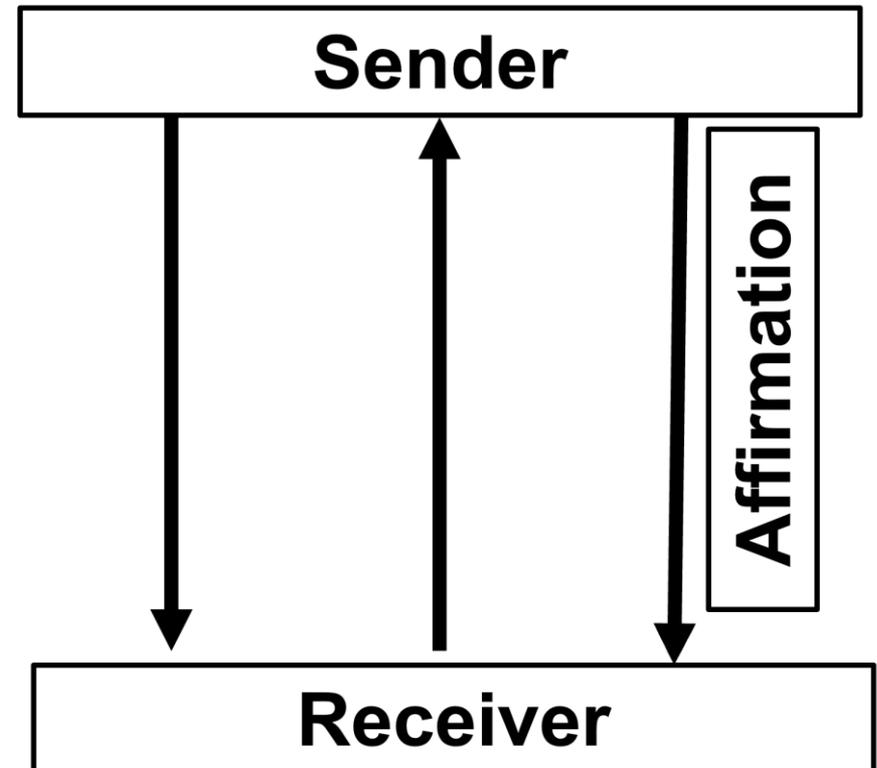
- **Self check with verbalization**
 - Verbalize intent before, during, and after task.

- **Stop**
- **Think**
- **Act**
- **Review**

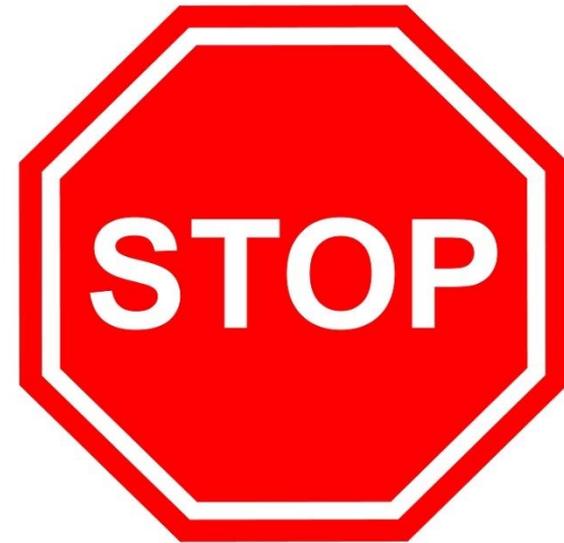


- **3-Way Communication**

- Directives are repeated by receiver back to sender.
- Receiver is acknowledged by sender.



- **Stop when unsure**
 - Maintain a questioning attitude.



- **Flagging & Blocking**
 - Prevent access to equipment.
 - Marker or label.



Let's Role Play Again!

Human Performance Tools

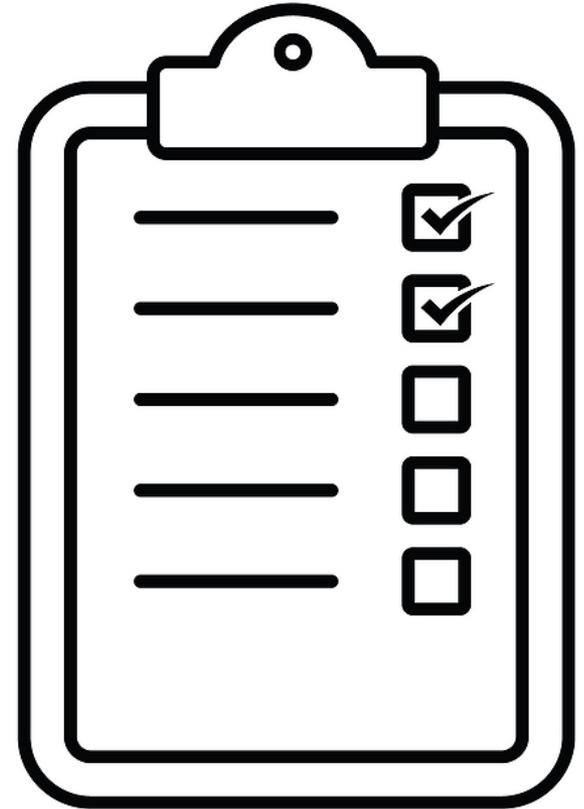
This is:

- a. Blocking
- b. Post job site review



“I need to obtain my checklist to see what PPE and safety procedures are necessary for transporting this chemical”

- a. Pre-Job Briefing
- b. Flagging & Blocking



5



Human Performance Tools

“I will review the arc flash label in order to determine consequence levels for a risk assessment”

- a. Job Site Review
- b. Flagging & Blocking

WARNING

Qualified Persons Only

Arc Flash and Shock Hazards
Appropriate PPE Required

REVIEW SAFE WORK PRACTICES PRIOR TO WORK		
8 Cal/cm ²	Arc Flash Protection Boundary Incident Energy @ Working Distance	3 ft 1ft, 6 in
<small>Recommended (minimum) PPE: Protective clothing, Nonmelting (ASTM F 1506) or Untreated Fiber (e.g. untreated cotton), Long sleeve shirt and long pants or coverall, Safety glasses/goggles, Hearing protection, Heavy-duty leather gloves or Rubber insulating gloves w/ Leather protectors, Face shield (as needed)</small>		
480 VAC 00 3 ft 6 in 1ft	Shock Hazard Glove Class Limited Approach Restricted Approach	

Location: LINE 15 EXT



Human Performance Tools

"I am at Panel 12 Bravo (12B)."

"I will close circuit breaker 4 Bravo (4B)"

- 3-way communication
- Self check with Verbalization



7



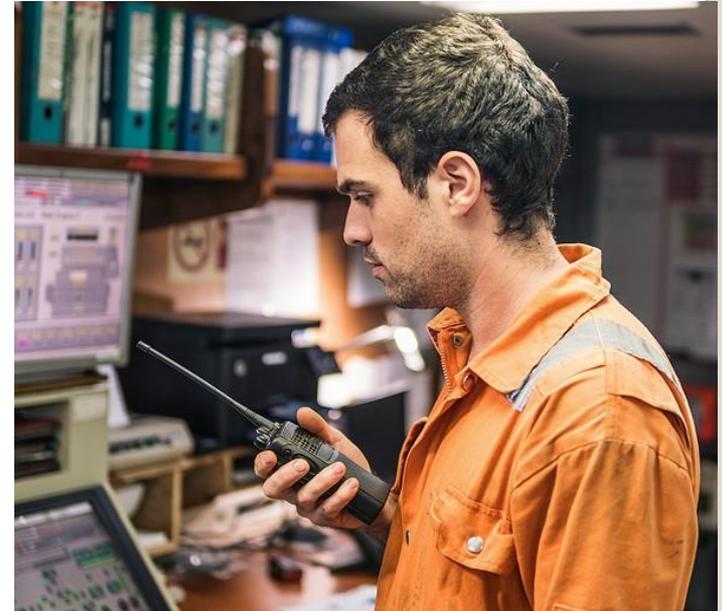
Human Performance Tools

8A-"Close Disconnect 4 Bravo"

8B-"I understand, close disconnect 4 Bravo"

8A-"That is correct"

- a. 3-way communication
- b. Flagging



8



"I think"

"I am pretty sure"

- a. 3-way communication
- b. Stop when unsure



9



“I have obtained my locks and tags and will locate energy sources per procedure”

- a. Job Site Review
- b. Procedure use & adherence



10



“After performance of overhead crane operations, danger tape would be a better awareness barrier to keep people outside of operation areas”

- a. Job Site Review
- b. Post job site review



11



*"To error is human;
to forgive, divine."**

*18th Century Poet:
Alexander Pope



Summary

Error Precursors

- Task Demands
- Work Environment
- Individual Capabilities
- Human Nature

Human Performance Tools

- Pre-Job Briefing
- Job Site Review
- Post Job Review
- Procedure Use & Adherence
- Self Check with Verbalization
- 3-Way Communication
- Stop When Unsure
- Flagging & Blocking